

## Jotafloor Topcoat E

### Product description

This is a two component amine cured solvent free epoxy coating. It is a high performance product. It is easy to apply. This product is tintable in a wide range of colours in Jotun's Multicolor Industry (MCI) system. It has excellent chemical, abrasion and impact resistance. If enhanced slip resistance is required Jotafloor Non Slip can be used in the system. To be used as topcoat in atmospheric environments. Suitable on approved primers on concrete substrates.

### Typical use

Designed for a wide range of floors with various levels of mechanical and chemical exposure. Specially designed for floors where a dust free, hard wearing and aesthetically pleasing coating is required. Specially designed for industrial floors, laboratories, hospitals, food and beverage plants, kitchens, high tech manufacturing facilities, dairies, warehouses, factories and hangars.

### Approvals and certificates

This product contributes to the Green Buildings Standard credits. Please see section Green Building Standards.

Determination of Compressive Strength - ASTM C579:2012 & BS6319-2:1983.  
Determination of Tensile Strength - ASTM C307 & BS 6319-7:1985.  
Determination of Rapid Chloride Permeability - ASTM C 1202:2012.  
Determination of Water Permeability - BS EN 12390-8:2009.  
Determination of Resistance to growth of mold - ASTM D 3273-94.  
Determination of Impact Resistance -ASTM D2794.  
Determination of Taber Abrasion (1000 cycles) - ASTM D4060.  
Determination of Pull of Strength - ASTM D 4541/ASTM D 7234.  
Determination of Chemical Resistance - ASTM D543.

Additional certificates and approvals may be available on request.

### Colours

selected range of colours tinted over Multicolor Industry tinting system (MCI)

### Product data

| Property              | Test/Standard                    | Description      |           |
|-----------------------|----------------------------------|------------------|-----------|
| STANDARD GRADE        |                                  |                  |           |
| Solids by volume      | ISO 3233                         | 98 ± 2 %         |           |
| Gloss level (GU 60 °) | ISO 2813                         | gloss (70-85)    |           |
| Flash point           | ISO 3679 Method 1                | 100 °C           |           |
| Density               | calculated                       | 1.5 kg/l         |           |
|                       |                                  |                  |           |
| Region                | Regulation                       | Test Standard    | VOC Value |
| US                    | CARB(SCM)2020 / SCAQMD rule 1113 | US EPA Method 24 | 77 g/l    |

### WINTER GRADE

|                  |                   |          |
|------------------|-------------------|----------|
| Solids by volume | ISO 3233          | 98 ± 2 % |
| Flash point      | ISO 3679 Method 1 | 100 °C   |
| Density          | calculated        | 1.5 kg/l |

| Region | Regulation | Test Standard | VOC Value |
|--------|------------|---------------|-----------|
|--------|------------|---------------|-----------|

|    |                                  |                  |        |
|----|----------------------------------|------------------|--------|
| US | CARB(SCM)2020 / SCAQMD rule 1113 | US EPA Method 24 | 77 g/l |
|----|----------------------------------|------------------|--------|

The provided data is typical for factory produced products, subject to slight variation depending on colour.

Gloss description: According to Jotun Performance Coatings' definition.

MCI tinted colours will contain some solvent.

Volume solids may vary depending upon the colour tinted in MCI.

Minor colour variation may occur with lighter colour shades.

## Film thickness per coat

### Typical recommended specification range

|                            |                              |
|----------------------------|------------------------------|
| Dry film thickness         | 100 - 250 µm                 |
| Wet film thickness         | 100 - 255 µm                 |
| Theoretical spreading rate | 9.8 - 3.92 m <sup>2</sup> /l |

The actual spreading rate per coat may vary depending on the size of the Jotafloor Non Slip Aggregates used. Spreading rate depends on film thickness applied, type of texture, surface porosity, imperfections, temperature, wastage during painting etc.

## Surface preparation

### Surface preparation summary table

| Substrate                    | Surface preparation  |  |
|------------------------------|--|--|
|                              | Minimum  | Recommended  |
| Concrete and Coated surfaces | Clean, dry and undamaged compatible coating as per SSPC SP13/NACE NO 6 /ASTM D4258 -05 /ACI 503.6R-97/SSPC-TR 5/ICRI TECHNICAL GUIDELINE 03741/NACE02203 | Clean, dry and undamaged compatible coating as per SSPC SP13/NACE NO 6 /ASTM D4258 -05 /ACI 503.6R-97/SSPC-TR 5/ICRI TECHNICAL GUIDELINE 03741/NACE02203 |

Laitance deposits are best removed by Planetary diamond disc grinder or by captive blasting followed by vacuum cleaning to remove dust debris. For old concrete, Jotun technical team should visit the site and appropriate surface preparation methodology should be recommended and that is to be followed.

## Application

### Application methods

The product can be applied by

- Spray: Use airless spray.
- Brush: Recommended for stripe coating and small areas, care must be taken to achieve the specified dry film thickness.
- Roller: Use small fibre pile 2 roller.

Conditions during application :

The temperature of the substrate should be minimum 10 °C and at least 3 °C above the dew point of the air, measured in the vicinity of the substrate. Good ventilation is usually required in confined areas to ensure proper drying. The moisture content in the substrate should not exceed 4 % (by weight). The coating should not be exposed to oil, chemicals or mechanical stress until fully cured.

This product should not be applied on to the surfaces which are known to, or likely to suffer from, rising dampness, potential osmosis problems or have a relative humidity greater than 80% as measured in accordance with BS 8203 Appendix A.

For vertical concrete or application on other substrates, please contact your Jotun sales representative

### Product mixing ratio (by volume)

|                                 |           |
|---------------------------------|-----------|
| Jotafloor Topcoat E Comp A      | 4 part(s) |
| Jotafloor Topcoat E Comp B (40) | 1 part(s) |
| Jotafloor Topcoat E Comp A      | 4 part(s) |
| Jotafloor Topcoat E Comp B (20) | 1 part(s) |

NO PART MIXING.

Use a slow speed drill and mixing paddle.

The temperature of base and curing agent is recommended to be 18 °C or higher when the paint is mixed.

Part mixing of these components is not acceptable and will affect both performance and appearance of the finished floor.

Mixing should be carried out using a heavy duty, slow-speed drill with appropriate mixing paddle attachment. The individual components should be thoroughly stirred to disperse any settlement, then the Comp A and Comp B packs should be mixed together. The entire contents of the hardener (B) container should be added to the base (A) and mixed together for two minutes until a homogeneous mix is obtained. When a homogenous state has been achieved split the mixed paint in to two separate containers and continue mixing both portions of the mix for a further 2 minutes.

### Thinner/Cleaning solvent

Cleaning solvent : Jotun Thinner No. 17

**Thinning of the product is not recommended.**

### Guiding data for airless spray

Nozzle tip (inch/1000): 21 - 25

Pressure at nozzle (minimum): 150 bar/2100 psi

## Drying and Curing time

| Substrate temperature | 10 °C | 23 °C | 40 °C |
|-----------------------|-------|-------|-------|
|-----------------------|-------|-------|-------|

### Jotafloor Topcoat E Comp B (40)

|  |      |      |
|--|------|------|
| Surface (touch) dry                    | 12 h | 4 h  |
| Walk-on-dry                            | 24 h | 8 h  |
| Dry to over coat, minimum              | 24 h | 8 h  |
| Dry to over coat, maximum, atmospheric | 3 d  | 36 h |
| Dried/cured for service                | 7 d  | 3 d  |

### Jotafloor Topcoat E Comp B (20)

|  |      |
|--|------|
| Surface (touch) dry                    | 36 h |
| Walk-on-dry                            | 4 d  |
| Dry to over coat, minimum              | 4 d  |
| Dry to over coat, maximum, atmospheric | 7 d  |
| Dried/cured for service                | 10 d |

Drying and curing times are determined under controlled temperatures and relative humidity below 85 %, and at average of the DFT range for the product.

Surface (touch) dry: The state of drying when slight pressure with a finger does not leave an imprint or reveal tackiness.

Walk-on-dry: Minimum time before the coating can tolerate normal foot traffic without permanent marks, imprints or other physical damage.

Dry to over coat, minimum: The recommended shortest time before the next coat can be applied.

Dry to over coat, maximum, atmospheric: The longest time allowed before the next coat can be applied.

Dried/cured for service: Minimum time before the coating can be permanently exposed to the intended environment/medium.

## Induction time and Pot life

| Paint temperature | 10 °C | 23 °C |
|-------------------|-------|-------|
|-------------------|-------|-------|

### Jotafloor Topcoat E Comp B (40)

|                |                       |
|----------------|-----------------------|
| Induction time | 3 min<br>Recommended. |
| Pot life       | 30 min                |

### Jotafloor Topcoat E Comp B (40)

|                |                       |
|----------------|-----------------------|
| Induction time | 3 min<br>Recommended. |
| Pot life       | 20 min                |

## Product compatibility

Previous coat: Jotafloor Sealer or Jotafloor SF PR 150 or Jotafloor Solvent Free Primer

## Packaging (typical)

|                                 | <b>Volume<br/>(litres)</b> | <b>Size of containers<br/>(litres)</b> |
|---------------------------------|----------------------------|--|
| Jotafloor Topcoat E Comp A      | 4/8                        | 5/10                                   |
| Jotafloor Topcoat E Comp B (40) | 1/2                        | 1/2                                    |
| Jotafloor Topcoat E Comp A      | 4/8                        | 5/10                                   |
| Jotafloor Topcoat E Comp B (20) | 1/2                        | 1/2                                    |

The volume stated is for factory made colours. Note that local variants in pack size and filled volumes can vary due to local regulations.

## Storage

The product must be stored in accordance with national regulations. Keep the containers in a dry, shaded, cool, well-ventilated space and away from sources of heat and ignition. Containers must be kept tightly closed. Handle with care.

### Shelf life at 23 °C

|                                 |             |
|---------------------------------|-------------|
| Jotafloor Topcoat E Comp A      | 24 month(s) |
| Jotafloor Topcoat E Comp B (40) | 24 month(s) |
| Jotafloor Topcoat E Comp B (20) | 24 month(s) |

In some markets commercial shelf life can be dictated shorter by local legislation. The above is minimum shelf life, thereafter the paint quality is subject to re-inspection.

## Environmental Documentation

Environmental Product Declaration (EPD) is available at [www.epd-norge.no](http://www.epd-norge.no)

## Caution

This product is for professional use only. The applicators and operators shall be trained, experienced and have the capability and equipment to mix/stir and apply the coatings correctly and according to Jotun's technical documentation. Applicators and operators shall use appropriate personal protection equipment when using this product. This guideline is given based on the current knowledge of the product. Any suggested deviation to suit the site conditions shall be forwarded to the responsible Jotun representative for approval before commencing the work.

## Health and safety

Please observe the precautionary notices displayed on the container. Use under well ventilated conditions. Do not inhale spray mist. Avoid skin contact. Spillage on the skin should immediately be removed with suitable cleanser, soap and water. Eyes should be well flushed with water and medical attention sought immediately.

## Colour variation

When applicable, products primarily meant for use as primers or antifoulings may have slight colour variations from batch to batch. Such products and epoxy based products used as a finish coat may chalk when exposed to sunlight and weathering.

Colour and gloss retention on topcoats/finish coats may vary depending on type of colour, exposure environment such as temperature, UV intensity etc., application quality and generic type of paint. Contact your local Jotun office for further information.

## Disclaimer

The information in this document is given to the best of Jotun's knowledge, based on laboratory testing and practical experience. Jotun's products are considered as semi-finished goods and as such, products are often used under conditions beyond Jotun's control. Jotun cannot guarantee anything but the quality of the product itself. Minor product variations may be implemented in order to comply with local requirements. Jotun reserves the right to change the given data without further notice.

Users should always consult Jotun for specific guidance on the general suitability of this product for their needs and specific application practices.

If there is any inconsistency between different language issues of this document, the English (United Kingdom) version will prevail.